

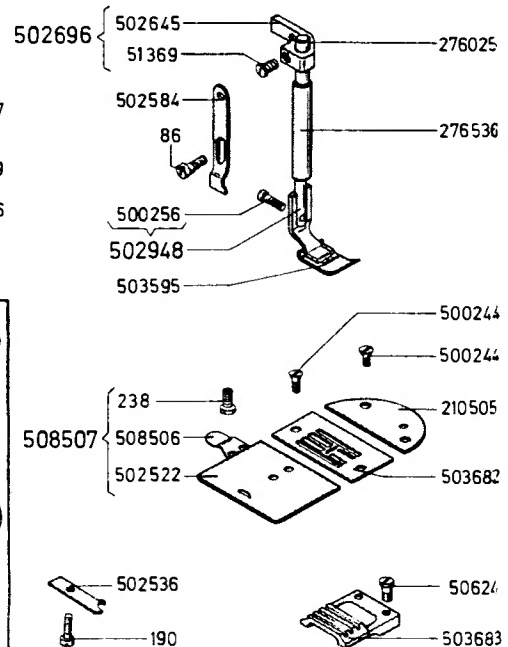
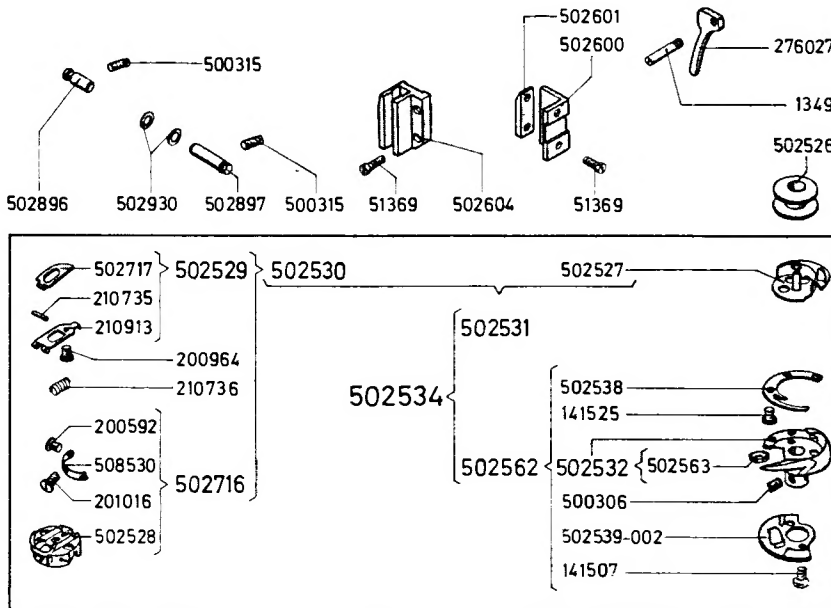
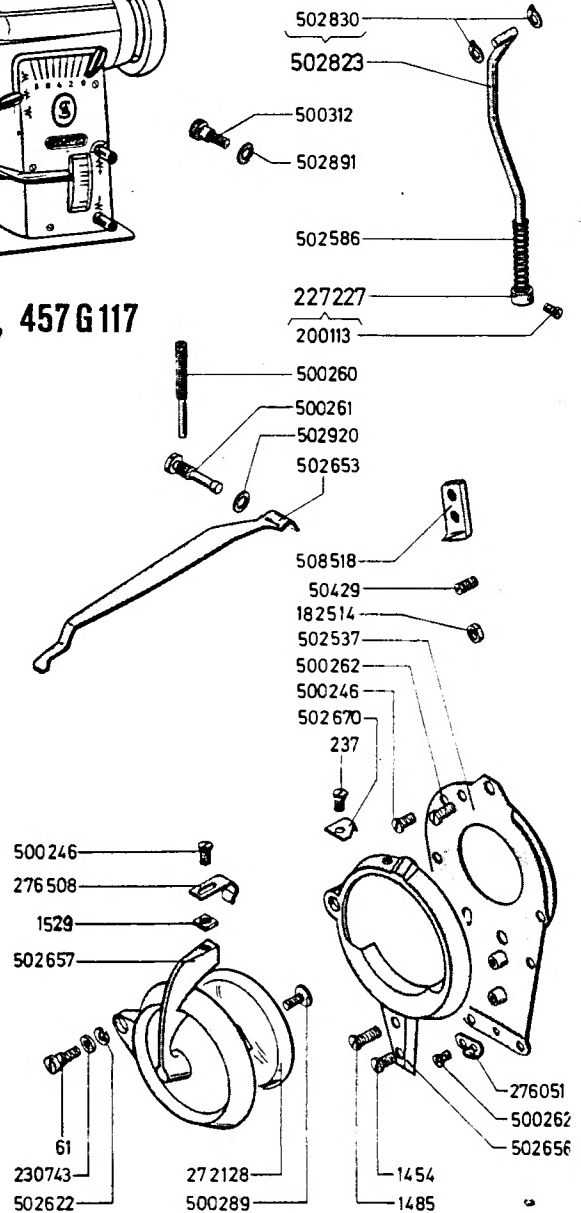
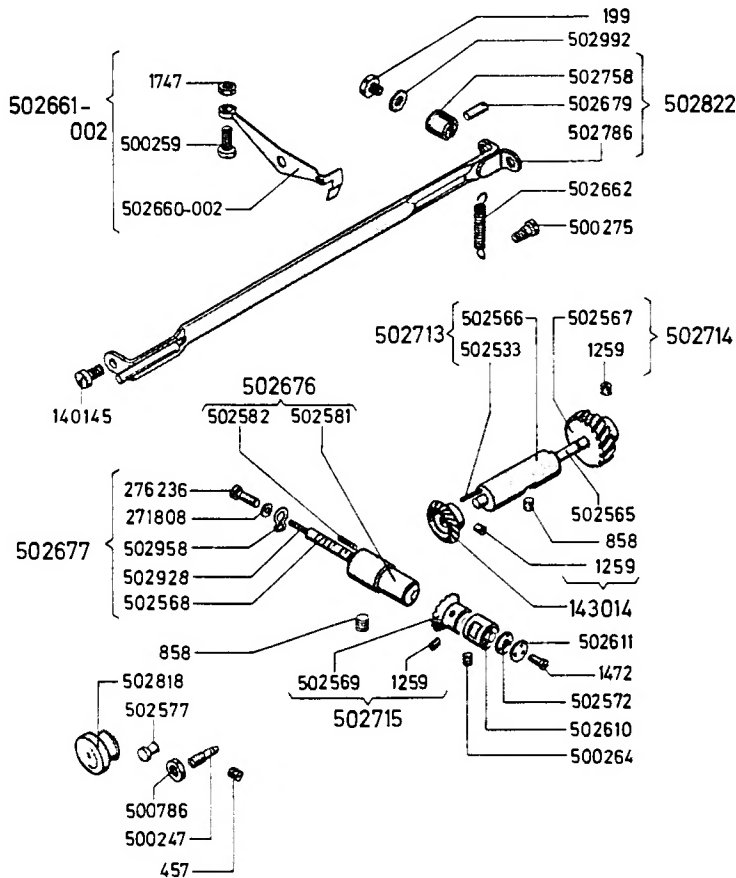
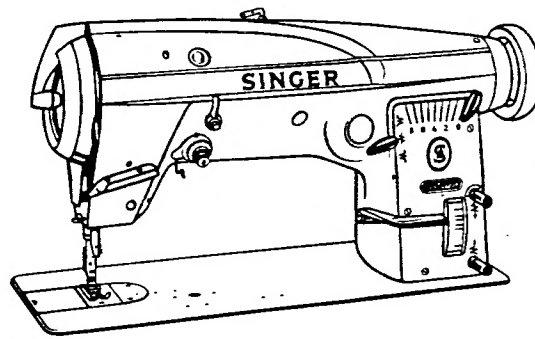
SINGER
457G105,G115,G116,G117

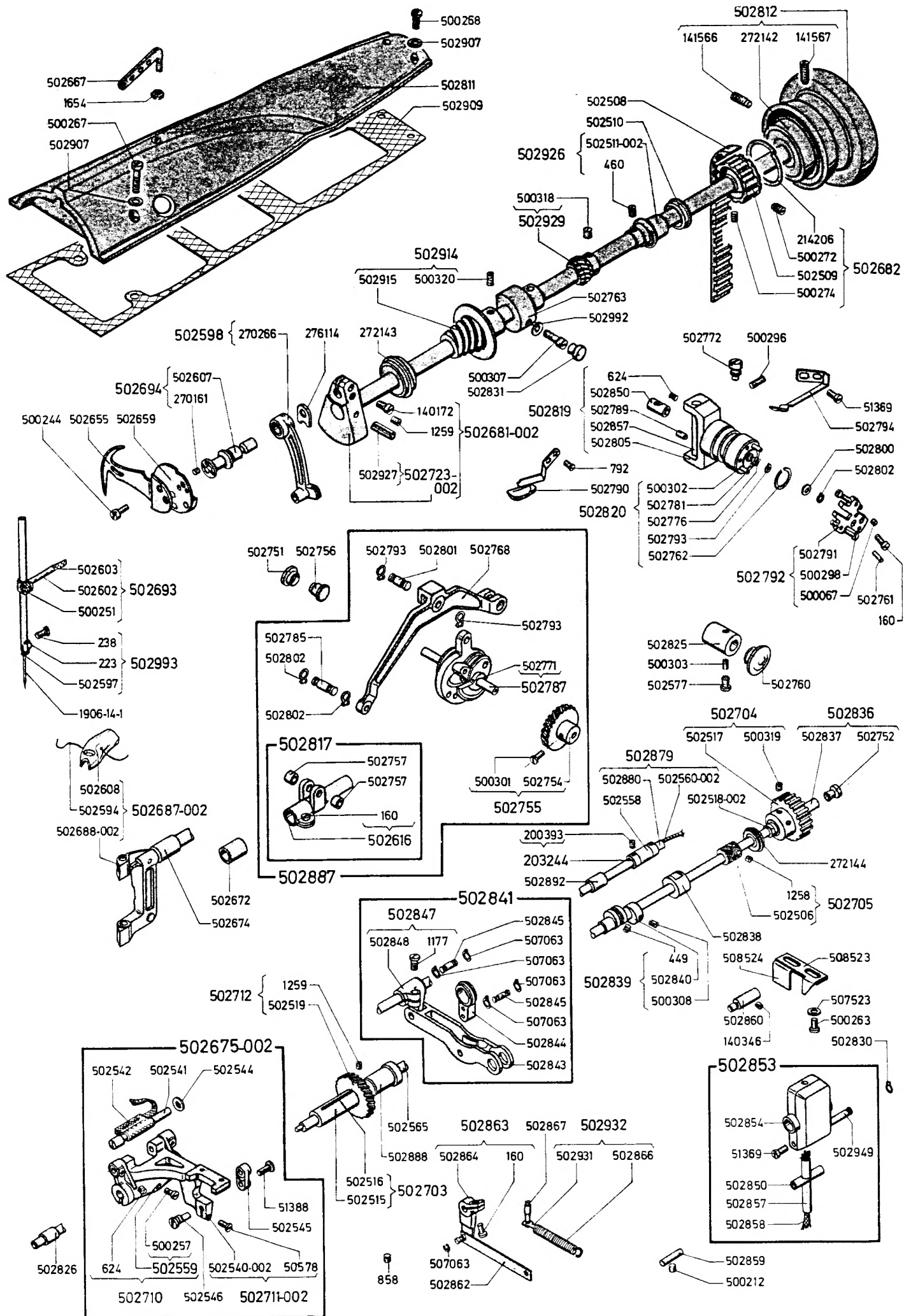
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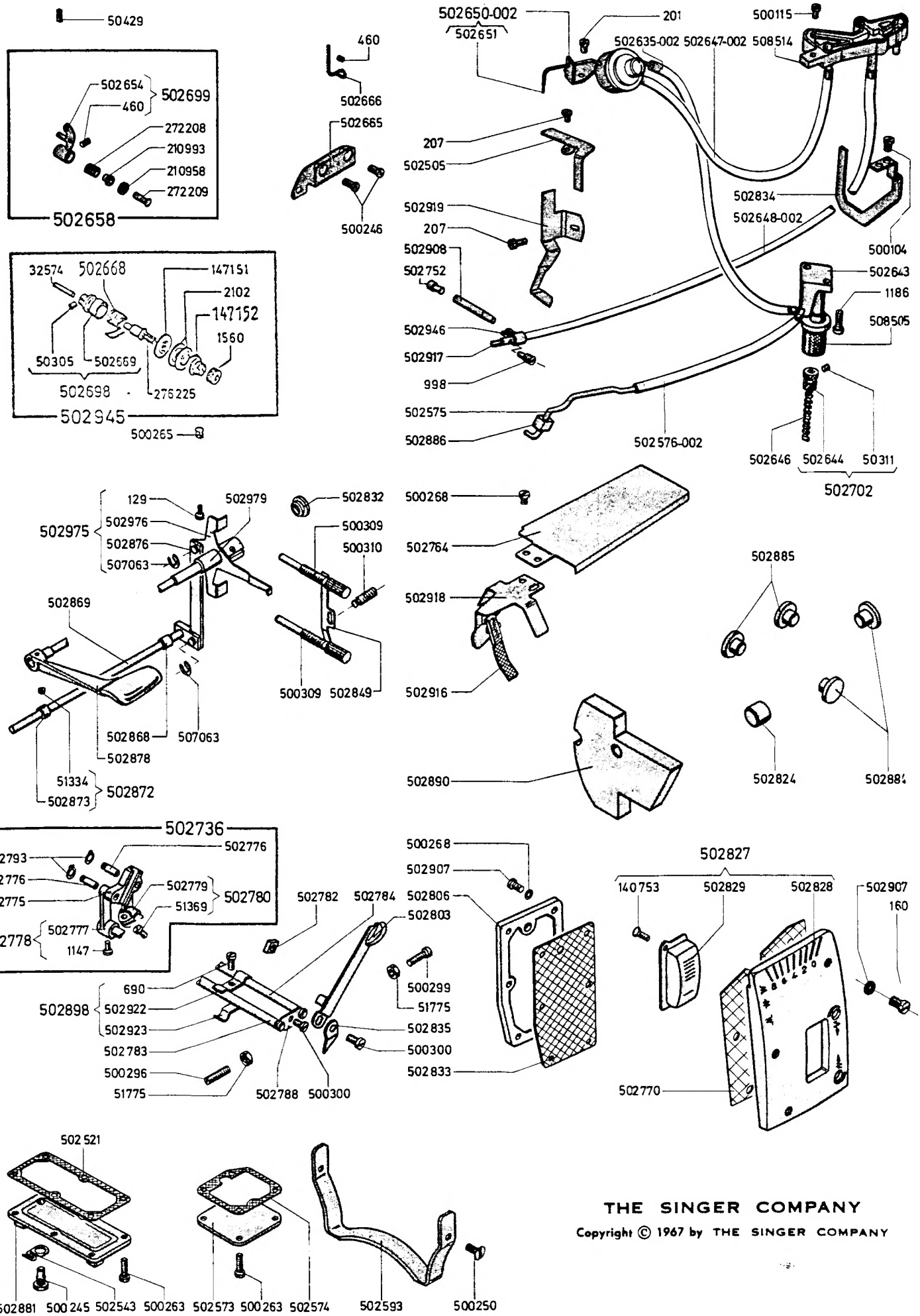
ILLUSTRATED PARTS LIST

FORM 30-324 G
(1267/926)

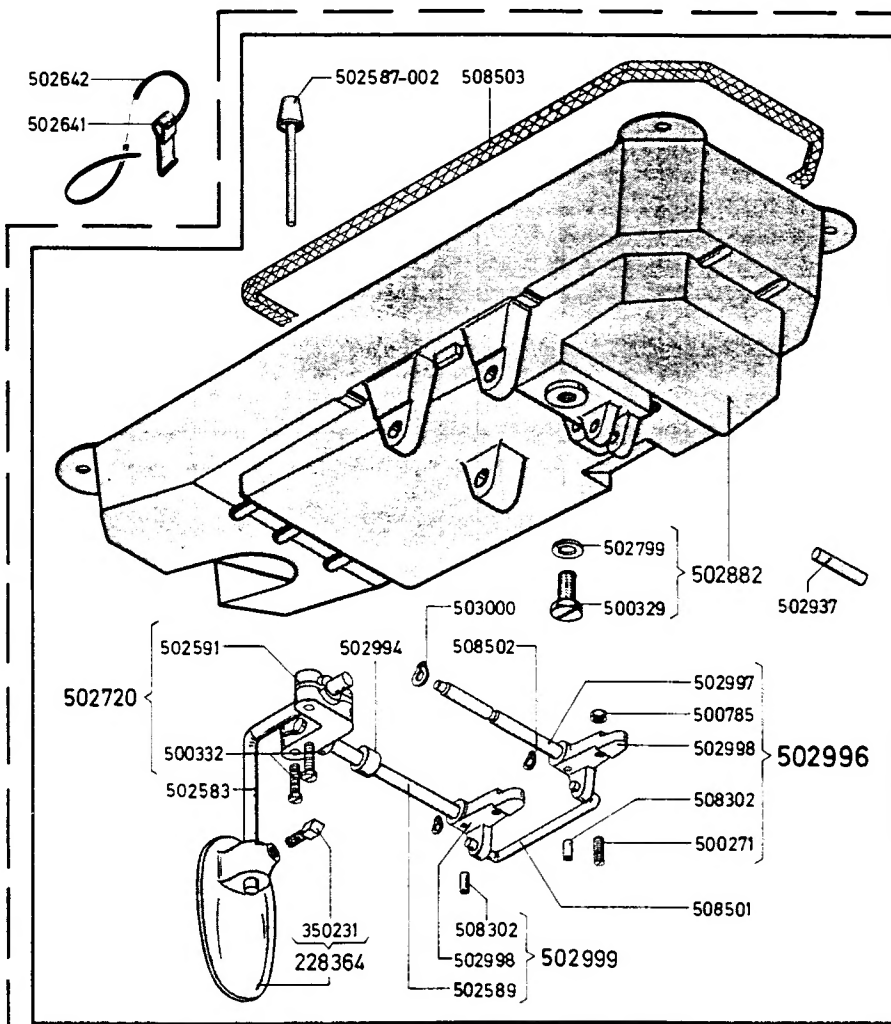
FOR MACHINES: 457 G 105, 457 G 115, 457 G 116, 457 G 117



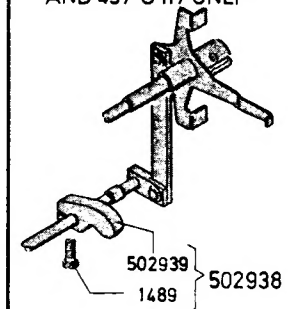




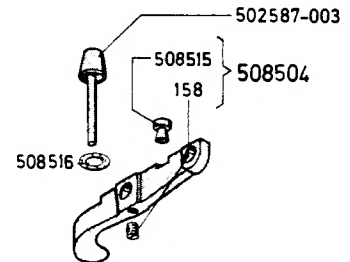
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MACHINES 457 G115, 457 G116
AND 457 G117 ONLY

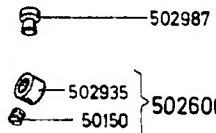


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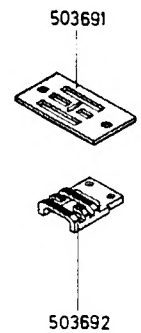
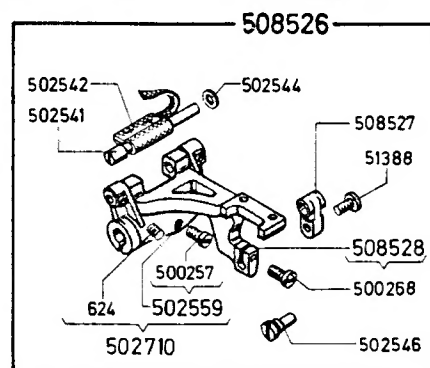
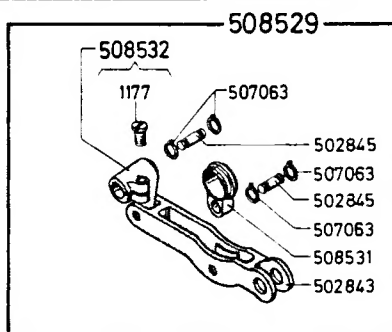


MACHINES 457 G115, 457 G116
AND 457 G117 ONLY

502883

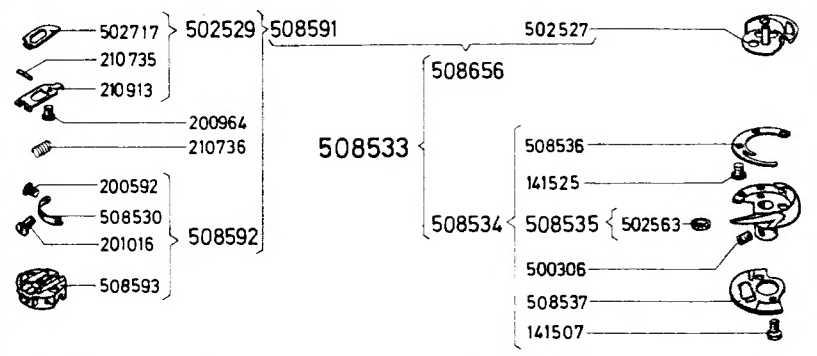


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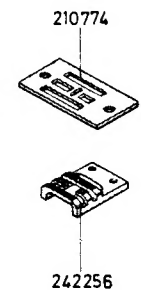


MACHINE 457 G116 ONLY

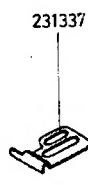
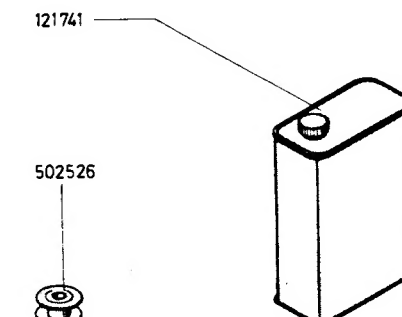
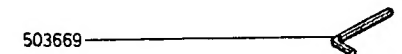
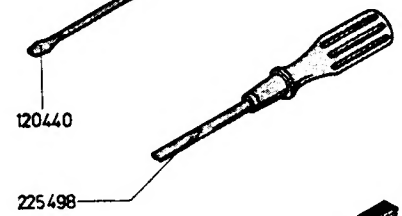
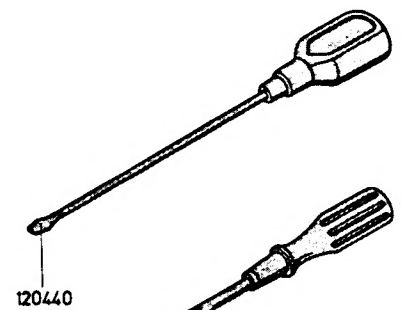
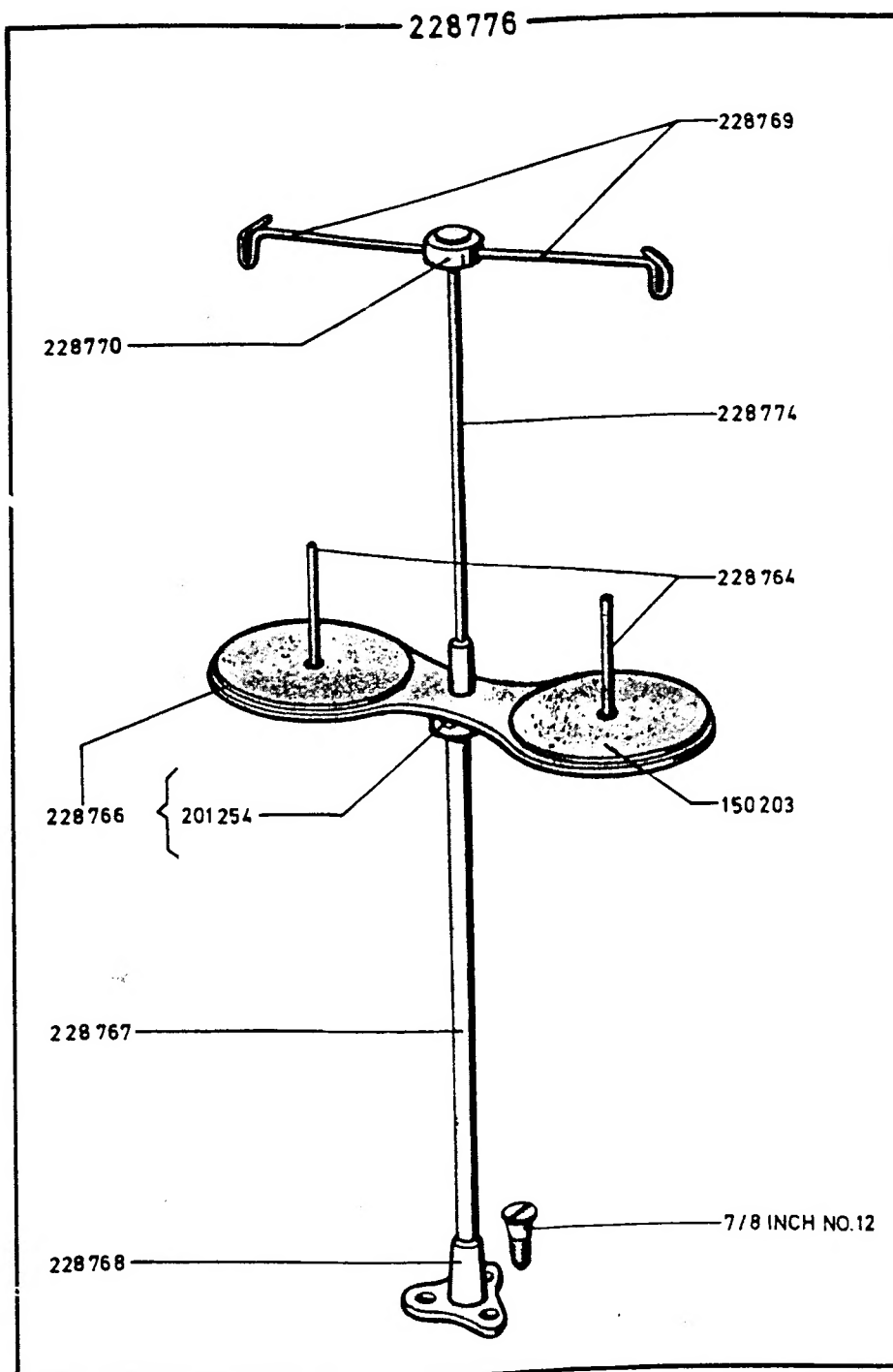
MACHINES 457 G116 AND 457 G117 ONLY



MACHINE
457 G117 ONLY



ACCESSORIES FOR 457 G 105, 457 G 115 457 G 116, 457 G 117



| PART NO. | FOR CLASS 457 G | | | | DESCRIPTION | PART NO. | FOR CLASS 457 G | | | | DESCRIPTION |
|------------|-----------------|-----|-----|-----|---|------------|-----------------|-----|-----|-----|---|
| | 105 | 115 | 116 | 117 | | | 105 | 115 | 116 | 117 | |
| NO. 12 | x | x | x | x | BOBBIN WINDER WOOD SCREW (3/4 INCH) (2) | 051388-850 | x | x | x | x | FEED BAR LIFTING LINK HINGE PIN CAP SCREW |
| NO. 12 | x | x | x | x | THREAD UNWINDER WOOD SCREW (7/8 INCH) (3) | 051775-850 | x | x | x | x | NEEDLE VIBRATING ADJUSTING LEVER STOP SCREW NUT (2) |
| 000061-850 | x | x | x | x | ROTARY TAKE-UP GUARD HINGE SCREW | 120440 | x | x | x | x | SCREW DRIVER |
| 000086-850 | x | x | x | x | KNEE LIFTER LIFTING LINK SCREW | 121741 | x | x | x | x | ONE QUART CAN FILLED WITH LIGHT GRADE OIL |
| 000129-850 | x | - | - | - | FEED REGULATING SHAFT INDICATOR LEVER PINCH SCREW | 140145-803 | x | x | x | x | KNEE LIFTER ROCK FRAME HINGE SCREW |
| 000158-850 | - | x | x | x | FOOT CONTROL REVERSE FEED LEVER SET SCREW | 140172-850 | x | x | x | x | NEEDLE BAR CRANK STUD PINCH SCREW |
| 000160-850 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING PINCH SCREW | 140346-833 | x | x | x | x | FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD SET SCREW (RIGHT) |
| 000160-850 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC SLIDE BLOCK BRACKET SCREW (2) | 140753-850 | x | x | x | x | STITCH LENGTH INDICATOR PLATE SCREW (2) |
| 000160-850 | x | x | x | x | ARM COVER (FRONT) SCREW (3) | 141507-803 | x | x | x | x | HOOK NEEDLE GUARD AND COUNTER- BALANCE SCREW |
| 000160-850 | x | x | x | x | FEED REGULATING CONNECTION SHAFT CRANK PINCH SCREW | 141525-806 | x | x | x | x | HOOK GIB SCREW (3) |
| 000176-850 | x | x | x | x | ATTACHMENT SCREW | 141566-833 | x | x | x | x | MACHINE PULLEY POSITION SCREW |
| 000190-850 | x | x | x | x | BOBBIN CASE STOP SCREW | 141567-833 | x | x | x | x | MACHINE PULLEY SET SCREW |
| 000199-850 | x | x | x | x | KNEE LIFTER ROCK FRAME HINGE STUD LOCK SCREW | 143014 | x | x | x | x | HOOK DRIVING SHAFT BEVEL GEAR CPL. TWO 1259 |
| 000201-850 | x | x | x | x | OIL SIGHT BODY SCREW (2) | 144465 | x | x | x | x | WRENCH (1/8 INCH HEXAGON) |
| 000207-803 | x | x | x | x | ARM HEAD OIL DRAIN WICK CLAMP SCREW (2) | 147151 | x | x | x | x | TENSION RELEASING DISC |
| 000223-850 | x | x | x | x | NEEDLE SET SCREW | 147152 | x | x | x | x | TENSION SPRING |
| 000237-833 | x | x | x | x | THREAD CUTTER (ON ROTARY TAKE-UP GUARD) SCREW | 150203 | x | x | x | x | THREAD UNWINDER SPOOL REST CUSHION (FELT) (2) |
| 000238-850 | x | x | x | x | NEEDLE BAR THREAD GUIDE SET SCREW | 182514-819 | x | x | x | x | THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW NUT |
| 000238-850 | x | x | x | x | BED SLIDE SPRING SCREW (2) | 200056-805 | x | x | x | x | BOBBIN WINDER STOP LATCH SCREW |
| 000289-850 | x | x | x | x | CLOTH GUIDE THUMB SCREW | 200082-804 | x | x | x | x | BOBBIN WINDER TENSION BRACKET SCREW |
| 000449-830 | x | x | x | x | FEED DRIVING ECCENTRIC SET SCREW | 200113-806 | x | x | x | x | BOBBIN WINDER BRAKE CLAMP SCREW |
| 000457-830 | x | x | x | x | HOOK OIL BYPASS PLUG SCREW | 200113-850 | x | x | x | x | KNEE LIFTER LIFTING ROD COLLAR SET SCREW |
| 000457-830 | x | x | x | x | BOBBIN WINDER PULLEY SET SCREW | 200299-819 | x | x | x | x | BOBBIN WINDER STOP LATCH TRIP HINGE SCREW |
| 000460-833 | x | x | x | x | ARM SHAFT OIL SLINGER AND PINION SET SCREW | 200393-833 | x | x | x | x | FEED DRIVING ROCK SHAFT COLLAR SET SCREW (4) |
| 000460-833 | x | x | x | x | PRETENSION BRACKET SCREW | 200592-803 | x | x | x | x | BOBBIN CASE CAP TENSION SPRING SCREW |
| 000460-833 | x | x | x | x | THREAD PULL OFF SET SCREW | 200964-803 | x | x | x | x | BOBBIN CASE LATCH STOP SCREW |
| 000624-833 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK CARRIER FRAME SLIDE STUD SET SCREW (2) | 201016-803 | x | x | x | x | BOBBIN CASE CAP TENSION SPRING REGULATING SCREW |
| 000624-833 | x | x | x | x | FEED BAR HINGE PIN SET SCREW (2) | 201254-803 | x | x | x | x | THREAD UNWINDER SPOOL REST SET SCREW |
| 000690-850 | x | x | x | x | NEEDLE VIBRATING ADJUSTING SHAFT CLAMPING BRACKET PINCH SCREW | 201499-819 | x | x | x | x | BOBBIN WINDER TENSION STUD |
| 000792-850 | x | x | x | x | NEEDLE POSITION ADJUSTING LEVER SCREW (2) | 201572-819 | x | x | x | x | BOBBIN WINDER TENSION STUD THUMB NUT |
| 000858-833 | x | x | x | x | BED SHAFT BUSHING (FRONT, CENTER, BACK) SET SCREW (3) | 202478 | x | x | x | x | BOBBIN WINDER STOP LATCH TRIP LEVER |
| 000858-833 | x | x | x | x | HOOK DRIVING SHAFT BUSHING SET SCREW | 203244 | x | x | x | x | FEED DRIVING ROCK SHAFT COLLAR (2) WITH TWO EACH 200393 |
| 000858-833 | x | x | x | x | HOOK SHAFT PRESSURE BUSHING SET SCREW | 210505 | x | x | x | x | BED PLATE (BACK) |
| 000998-833 | x | x | x | x | OIL RETURN TUBE SCREW | 210735 | x | x | x | x | BOBBIN CASE LATCH FULCRUM PIN |
| 001147-850 | x | x | x | x | NEEDLE VIBRATING ADJUSTING GUIDE CRANK SET SCREW | 210736 | x | x | x | x | BOBBIN CASE LATCH SPRING |
| 001177-850 | x | x | x | x | FEED DRIVING CONNECTION CRANK PINCH SCREW | 210774 | - | - | - | - | THROAT PLATE, 53 NEEDLE HOLE FOR NEEDLE SIZES 12 AND 13 |
| 001186-850 | x | x | x | x | OIL PUMP MOUNTING SCREW (2) | 210913 | x | x | x | x | BOBBIN CASE LATCH |
| 001258-830 | x | x | x | x | OIL PUMP DRIVING GEAR SET SCREW (2) | 210958 | x | x | x | x | PRETENSION BRACKET COLLAR |
| 001259-830 | x | x | x | x | NEEDLE BAR CRANK STUD POSITION SCREW | 210993 | x | x | x | x | PRETENSION BRACKET SLEEVE |
| 001259-830 | x | x | x | x | BED SHAFT GEAR SET SCREW (2) | 214206 | x | x | x | x | ARM SHAFT CONNECTION BELT PULLEY SPRING FLANGE |
| 001259-830 | x | x | x | x | HOOK DRIVING SHAFT BEVEL GEAR SET SCREW (2) | 225381 | x | x | x | x | BOBBIN WINDER SPINDLE |
| 001259-830 | x | x | x | x | HOOK DRIVING SHAFT HELICAL GEAR SET SCREW (2) | 225444 | x | x | x | x | BOBBIN WINDER STOP LATCH |
| 001259-830 | x | x | x | x | HOOK SHAFT BEVEL GEAR SET SCREW (2) | 225453 | x | x | x | x | BOBBIN WINDER FRAME WITH 244071 AND 259660 |
| 001349-850 | x | x | x | x | PRESSER BAR LIFTER HINGE SCREW | 225454 | x | x | x | x | BOBBIN WINDER FRAME HINGE PIN |
| 001454-850 | x | x | x | x | ROTARY TAKE-UP GUARD SCREW, SHORT | 225455 | x | x | x | x | BOBBIN WINDER FRAME SPRING |
| 001472-850 | x | x | x | x | HOOK SHAFT BUSHING (FRONT) SET SCREW (3) | 225456 | x | x | x | x | BOBBIN WINDER FRAME SPRING PLUNGER |
| 001485-850 | x | x | x | x | ROTARY TAKE-UP GUARD SCREW, LONG | 225458 | x | x | x | x | BOBBIN WINDER STOP LATCH THUMB LEVER |
| 001489-850 | - | x | x | x | FOOT CONTROL REVERSE FEED CONNECTING SHAFT LEVER PINCH SCREW | 225459 | x | x | x | x | BOBBIN WINDER STOP LATCH THUMB LEVER HINGE AND JOINT STUD (2) |
| 001529-850 | x | x | x | x | ROTARY TAKE-UP GUARD COVER SPRING CATCH SCREW NUT | 225461 | x | x | x | x | BOBBIN WINDER TENSION BRACKET WITH 201499 |
| 001560-850 | x | x | x | x | TENSION THUMB NUT | 225462 | x | x | x | x | BOBBIN WINDER TENSION BRACKET CPL. 13710, 201572, 225461 AND TWO 2102 |
| 001654-850 | x | x | x | x | THREAD RETAINER LOCK NUT | 225491 | x | x | x | x | MACHINE REST PIN (WOOD) |
| 001747-850 | x | x | x | x | TENSION RELEASER ADJUSTING SCREW LOCK NUT | 225498 | x | x | x | x | SCREW DRIVER |
| 1906-12-1 | x | x | x | x | NEEDLE (3) | 225554 | x | x | x | x | WRENCH |
| 1906-14-1 | x | x | x | x | NEEDLE (1-2) | 227227 | x | x | x | x | KNEE LIFTER LIFTING ROD COLLAR CPL. TWO 200113 |
| 002102 | x | x | x | x | TENSION DISC (2) | 228026 | x | x | x | x | BOBBIN WINDER TENSION BRACKET SCREW WASHER |
| 002102 | x | x | x | x | BOBBIN WINDER TENSION DISC (2) | 228364 | x | x | x | x | KNEE LIFTER KNEE PLATE CPL. 350251 |
| 012361 | x | x | x | x | MACHINE HINGE CONNECTION (2) | 228476 | x | x | x | x | SCREW DRIVER (BOBBIN CASE) |
| 013710 | x | x | x | x | BOBBIN WINDER TENSION SPRING | 228764 | x | x | x | x | THREAD UNWINDER SPOOL PIN (2) |
| 032574 | x | x | x | x | TENSION RELEASING PIN | 228766 | x | x | x | x | THREAD UNWINDER SPOOL REST WITH 201254 |
| 050150-833 | x | - | - | - | FEED REVERSING FOOT CONTROL LEVER PIN COLLAR SET SCREW | 228767 | x | x | x | x | THREAD UNWINDER SPOOL REST ROD |
| 050305-850 | x | x | x | x | THREAD TAKE-UP SPRING REGULATOR SET SCREW | 228768 | x | x | x | x | THREAD UNWINDER SPOOL STAND |
| 050311-830 | x | x | x | x | OIL PUMP GEAR SET SCREW (2) | 228769 | x | x | x | x | THREAD UNWINDER THREAD GUIDE (2) |
| 050429-833 | x | x | x | x | PRETENSION BRACKET SCREW | 228770 | x | x | x | x | THREAD UNWINDER THREAD GUIDE HOLDER |
| 050429-833 | x | x | x | x | THREAD CUTTER (ON FACE PLATE) ADJUSTING SCREW | 228774 | x | x | x | x | THREAD UNWINDER THREAD GUIDE ROD |
| 050578-850 | x | x | x | x | FEED BAR LIFTING LINK HINGE PIN PINCH SCREW | 228776 | x | x | x | x | THREAD UNWINDER CPL. (FOR TWO SPOOLS) 228766, 228767, 228768, 228770, 228774, TWO EACH 150203, 228764, 228769 AND THREE WOOD SCREWS |
| 050624-830 | x | x | x | x | FEED DOG SCREW (2) | 230743-803 | x | x | x | x | HINGE SCREW THRUST WASHER |
| 051334-830 | x | x | x | x | FEED REGULATING CONNECTION SHAFT COLLAR SET SCREW (2) | 231337 | x | x | x | x | CLOTH GUIDE |
| 051369-850 | x | x | x | x | NEEDLE VIBRATING ADJUSTING CRANK PINCH SCREW | 242256 | - | - | - | - | FEED DOG |
| 051369-850 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC POSITION SPRING SCREW (2) | 244071 | x | x | x | x | BOBBIN WINDER FRAME OIL PACKING (WICK) |
| 051369-850 | x | x | x | x | NEEDLE BAR CONNECTING STUD GUIDE BLOCK SCREW (2) | 259428 | x | x | x | x | BOBBIN WINDER BRAKE (LEATHER) |
| 051369-850 | x | x | x | x | NEEDLE BAR CONNECTING LINK CLAMPING PLATE SCREW (2) | 259429 | x | x | x | x | BOBBIN WINDER BRAKE CLAMP |
| 051369-850 | x | x | x | x | PRESSER BAR POSITION GUIDE PINCH SCREW | 259462 | x | x | x | x | UNIVERSAL BOBBIN WINDER CPL. 200056, 200082, 200113, 200299, 202478, 225381, 225444, 225453 TO 225456, 225458, 225462, 259428, 259429, 259662, 259930, TWO EACH 225459 AND WOOD SCREW |
| 051369-850 | x | x | x | x | FEED DRIVING CONNECTION CARRIER FRAME SLIDE STUD SET SCREW | 259660 | x | x | x | x | BOBBIN WINDER FRAME OIL WELL WASHER |
| 051369-850 | x | x | x | x | | 259662 | x | x | x | x | BOBBIN WINDER AND TENSION BRACKET BASE |
| | | | | | | 259930 | x | x | x | x | BOBBIN WINDER PULLEY WITH 457 |

| FOR CLASS 457 G | | DESCRIPTION | FOR CLASS 457 G | | DESCRIPTION |
|-----------------|-----------------|---|-----------------|-----------------|--|
| PART NO. | 105 115 116 117 | | PART NO. | 105 115 116 117 | |
| Z70161 | x x x x | NEEDLE BAR CRANK STUD PIN | 500786-850 | x x x x | HOOK OIL REGULATING SCREW NUT |
| Z70266 | x x x x | NEEDLE BAR CONNECTING LINK NEEDLE BEARING | 502505 | x x x x | ARM HEAD OIL DRAIN WICK CLAMP (FRONT) |
| Z71808 | x x x x | HOOK SHAFT OIL FILTER WICK HOLDER SEAL | 502506 | x x x x | OIL PUMP DRIVING GEAR |
| Z72128 | x x x x | ROTARY TAKE-UP GUARD COVER WINDOW | 502508 | x x x x | ARM SHAFT CONNECTION BELT |
| Z72142 | x x x x | ARM SHAFT BALL BEARING | 502509 | x x x x | ARM SHAFT CONNECTION BELT PULLEY |
| Z72143 | x x x x | ARM SHAFT BALL BEARING | 502510 | x x x x | ARM SHAFT OIL SHIELD |
| Z72144 | x x x x | BED SHAFT BALL BEARING | 502511-002 | x x x x | ARM SHAFT OIL SLINGER AND PINION SPACER |
| Z72208 | x x x x | PRETENSION BRACKET SPRING | 502515 | x x x x | BED SHAFT BUSHING (FRONT) |
| Z72209 | x x x x | PRETENSION BRACKET STUD | 502516 | x x x x | BED SHAFT BUSHING OIL WICK |
| Z76025 | x x x x | PRESSER BAR BALL | 502517 | x x x x | BED CONNECTION BELT PULLEY |
| Z76027 | x x x x | PRESSER BAR LIFTER | 502518-002 | x x x x | BED CONNECTION BELT PULLEY SPACER |
| Z76051 | x x x x | THREAD GUIDE ON FACE PLATE | 502519 | x x x x | BED SHAFT GEAR |
| Z76114 | x x x x | NEEDLE BAR CONNECTING LINK THRUST WASHER | 502521 | x x x x | BED SHAFT GEAR BOX COVER GASKET |
| Z76225 | x x x x | TENSION STUD | 502522 | x x x x | BED SLIDE |
| Z76236 | x x x x | HOOK SHAFT OIL FILTER WICK HOLDER | 502526 | x x x x | BOBBIN (1+2) |
| Z76508 | x x x x | ROTARY TAKE-UP GUARD SPRING CATCH | 502527 | x x x x | BOBBIN CASE BASE |
| Z76536 | x x x x | PRESSER BAR BUSHING | 502528 | x x - - | BOBBIN CASE CAP |
| 350231-850 | x x x x | KNEE LIFTER KNEE PLATE SET SCREW | 502529 | x x x x | BOBBIN CASE LATCH CPL. 210735, 210913, 502717 |
| 500067-830 | x x x x | NEEDLE POSITION ADJUSTING ECCENTRIC STOP SCREW SET SCREW (2) | 502530 | x x - - | BOBBIN CASE CAP CPL. 200964, 210736, 502529, 502716 |
| 500104-850 | x x x x | ARM OIL SHIELD (AERATED PLASTIC) RETAINER SCREW (2) | 502531 | x x - - | BOBBIN CASE CPL. 502527, 502530 |
| 500115-850 | x x x x | OIL DISTRIBUTOR PLATE SCREW | 502532 | x x - - | HOOK BODY WITH 502563 |
| 500212-833 | x x x x | FEED DRIVING CONNECTION CARRIER FRAME BEARING STUD (LEFT) SET SCREW | 502533 | x x x x | HOOK DRIVING SHAFT BUSHING OIL WICK |
| 500244-850 | x x x x | ROTARY TAKE-UP SCREW (2) | 502534 | x x - - | HOOK AND BOBBIN CASE CPL. 502531, 502562 |
| 500244-850 | x x x x | BED PLATE SCREW (BACK) (2) | 502536 | x x x x | BOBBIN CASE STOP |
| 500244-833 | x x x x | THROAT PLATE SCREW (2) | 502537 | x x x x | FACE PLATE |
| 500245-805 | x x x x | BED SHAFT GEAR BOX OVERFLOW AND DRAIN PLUG SCREW | 502538 | x x - - | HOOK GIB |
| 500246-850 | x x x x | THREAD GUIDE SCREW (2) | 502539-002 | x x - - | HOOK NEEDLE GUARD COUNTERBALANCE |
| 500246-850 | x x x x | FACE PLATE SCREW (8) | 502540-002 | x x x x | FEED BAR |
| 500246-850 | x x x x | ROTARY TAKE-UP GUARD SPRING CATCH SCREW | 502541 | x x x x | FEED BAR HINGE PIN |
| 500247-833 | x x x x | HOOK OIL REGULATING SCREW | 502542 | x x x x | FEED BAR HINGE PIN OILING FELT |
| 500250-850 | x x x x | MACHINE LEG SCREW (2) | 502543 | x x x x | FEED BAR HINGE PIN OILING FELT CLAMP |
| 500251-850 | x x x x | NEEDLE BAR CONNECTING STUD PINCH SCREW | 502544 | x x x x | FEED BAR HINGE PIN THRUST WASHER (2) |
| 500256-850 | x x x x | PRESSER FOOT SCREW | 502545 | x x - x | FEED BAR LIFTING LINK |
| 500257-850 | x x x x | FEED DRIVING ROCK SHAFT CRANK PINCH SCREW | 502546 | x x x x | FEED BAR LIFTING LINK HINGE PIN |
| 500259-803 | x x x x | TENSION RELEASER ADJUSTING SCREW | 502558 | x x x x | FEED DRIVING ROCK SHAFT BUSHING (BACK) |
| 500260-830 | x x x x | PRESSER BAR SPRING SCREW | 502559 | x x x x | FEED DRIVING ROCK SHAFT CRANK WITH 500257 |
| 500261-850 | x x x x | PRESSER BAR SPRING SCREW STUD | 502560-002 | x x x x | FEED DRIVING ROCK SHAFT OIL WICK |
| 500262-833 | x x x x | THREAD GUIDE (ON FACE PLATE) SCREW | 502562 | x x - - | HOOK CPL. 141507, 502532, 502538, 502539-002, 502563, TWO 500306, THREE 141525 |
| 500262-833 | x x x x | THREAD CUTTER (ON FACE PLATE) SCREW | 502563 | x x x x | HOOK OIL RETAINING WASHER |
| 500263-850 | x x x x | BED SHAFT GEAR BOX COVER SCREW (6) | 502565 | x x x x | HOOK DRIVING SHAFT |
| 500263-850 | x x x x | FEED DRIVING CONNECTION CARRIER FRAME STOP SCREW (2) | 502566 | x x x x | HOOK DRIVING SHAFT BUSHING |
| 500263-850 | x x x x | HOOK SHAFT GEAR BOX COVER SCREW (4) | 502567 | x x x x | HOOK DRIVING SHAFT HELICAL GEAR |
| 500264-830 | x x x x | HOOK SHAFT BUSHING (FRONT) SET SCREW | 502568 | x x x x | HOOK SHAFT |
| 500265-833 | x x x x | THREAD REGULATOR SET SCREW | 502569 | x x x x | HOOK SHAFT BEVEL GEAR |
| 500267-850 | x x x x | ARM COVER (TOP) SCREW (LONG) (2) | 502572 | x x x x | HOOK SHAFT BUSHING CAP GASKET |
| 500268-850 | x x x x | ARM COVER (BACK) SCREW (6) | 502573 | x x x x | HOOK SHAFT GEAR BOX COVER |
| 500268-850 | x x x x | ARM COVER (TOP) SCREW (SHORT) (2) | 502574 | x x x x | HOOK SHAFT GEAR BOX COVER GASKET |

| PART NO. | FOR CLASS 457 G | | | | DESCRIPTION | PART NO. | FOR CLASS 457 G | | | | DESCRIPTION |
|------------|-----------------|-----|-----|-----|--|----------|-----------------|-----|-----|-----|--|
| | 105 | 115 | 116 | 117 | | | 105 | 115 | 116 | 117 | |
| 502654 | x | x | x | x | PRETENSION BRACKET | 502779 | x | x | x | x | NEEDLE VIBRATING ADJUSTING CRANK |
| 502655 | x | x | x | x | ROTARY TAKE-UP | 502780 | x | x | x | x | NEEDLE VIBRATING ADJUSTING CRANK |
| 502656 | x | x | x | x | ROTARY TAKE-UP GUARD | | | | | | CPL. 51369, 502779 |
| 502657 | x | x | x | x | ROTARY TAKE-UP GUARD COVER | 502781 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC |
| 502658 | x | x | x | x | PRETENSION BRACKET CPL. 210958, 210993, 272208, 272209, 502699 | 502782 | x | x | x | x | SLIDE BLOCK |
| 502659 | x | x | x | x | ROTARY TAKE-UP MOUNTING DISC | | | | | | NEEDLE VIBRATING ADJUSTING BRACKET |
| 502660-002 | x | x | x | x | TENSION RELEASER | 502783 | x | x | x | x | SLIDE BLOCK |
| 502661-002 | x | x | x | x | TENSION RELEASER CPL. 1747, 500259, 502660-002 | 502784 | x | x | x | x | NEEDLE VIBRATING ADJUSTING GUIDE |
| 502662 | x | x | x | x | TENSION RELEASER SPRING | 502785 | x | x | x | x | CRANK SHAFT |
| 502665 | x | x | x | x | THREAD GUIDE (FRONT OF ARM) | | | | | | NEEDLE VIBRATING ADJUSTING CRANK SHAFT |
| 502666 | x | x | x | x | THREAD PULL OFF | 502786 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK |
| 502667 | x | x | x | x | THREAD RETAINER | 502787 | x | x | x | x | HINGE BEARING STUD |
| 502668 | x | x | x | x | THREAD TAKE-UP SPRING | | | | | | KNEE LIFTER ROCK FRAME |
| 502669 | x | x | x | x | THREAD TAKE-UP SPRING REGULATOR | 502788 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT WITH TWO 502771 |
| 502670 | x | x | x | x | THREAD CUTTER ON ROTARY TAKE-UP GUARD | | | | | | NEEDLE VIBRATING ADJUSTING SHAFT |
| 502672 | x | x | x | x | NEEDLE BAR YOKE BEARING (BACK) | 502789 | x | x | x | x | RETAINER |
| 502674 | x | x | x | x | NEEDLE BAR YOKE BEARING (FRONT) | | | | | | NEEDLE BAR YOKE CONNECTING LINK |
| 502675-002 | x | x | - | x | FEED DRIVING ROCK SHAFT CRANK CPL. 51388, 502541, 502542, 502544, 502545, 502546, 502710, 502711-002 | 502790 | x | x | x | x | CARRIER FRAME STUD |
| | | | | | | 502791 | x | x | x | x | NEEDLE POSITION ADJUSTING LEVER |
| 502676 | x | x | x | x | HOOK SHAFT PRESSURE BUSHING CPL. 502581, 502582 | 502792 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC |
| 502677 | x | x | x | x | HOOK SHAFT WITH OIL FILTER CPL. 271808, 276236, 502568, 502928, 502958 | | | | | | SLIDE BLOCK BRACKET CPL. 502791, TWO EACH 500067, 500298 |
| 502679 | x | x | x | x | KNEE LIFTER ROCK FRAME HINGE STUD PIN | 502793 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK |
| 502681-002 | x | x | x | x | ARM SHAFT CPL. 1259, 140172, 502723-002 | | | | | | STUD SNAP RING (2) |
| 502682 | x | x | x | x | ARM SHAFT CONNECTION BELT PULLEY CPL. 214206, 500272, 500274, 502509 | 502793 | x | x | x | x | NEEDLE VIBRATING ADJUSTING BRACKET |
| 502687-002 | x | x | x | x | NEEDLE BAR YOKE WITH OIL FELT CPL. 502594, 502608, 502688-002 | | | | | | STUD SNAP RING (2) |
| 502688-002 | x | x | x | x | NEEDLE BAR YOKE | 502794 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC |
| 502693 | x | x | x | x | NEEDLE BAR CONNECTING STUD CPL. 500251, 502602, 502603 | | | | | | POSITION SPRING |
| 502694 | x | x | x | x | NEEDLE BAR CRANK STUD CPL. 270161, 502607 | 502799 | x | x | x | x | MACHINE BASE AND OIL RESERVOIR DRAIN |
| 502696 | x | x | x | x | PRESSER BAR POSITION GUIDE CPL. 51369, 502645 | 502800 | x | x | x | x | PLUG SCREW GASKET |
| 502698 | x | x | x | x | THREAD TAKE-UP SPRING REGULATOR CPL. 50305, 502669 | | | | | | NEEDLE BAR YOKE CONNECTING LINK |
| 502699 | x | x | x | x | PRETENSION BRACKET CPL. 460, 502654 | 502801 | x | x | x | x | CARRIER FRAME DISC SPRING |
| 502702 | x | x | x | x | OIL PUMP GEAR CPL. 502644, TWO 50311 | 502802 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK STUD |
| 502703 | x | x | x | x | BED SHAFT BUSHING (FRONT) CPL. 502515, 502516 | | | | | | NEEDLE BAR YOKE CONNECTING LINK |
| 502704 | x | x | x | x | BED CONNECTION BELT PULLEY CPL. 502517, TWO 500319 | 502802 | x | x | x | x | HINGE BEARING STUD SNAP RING (2) |
| 502705 | x | x | x | x | OIL PUMP DRIVING GEAR CPL. 502506, TWO 1258 | 502803 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK |
| 502710 | x | x | x | x | FEED DRIVING ROCK SHAFT CRANK CPL. 502559, TWO 624 | 502805 | x | x | x | x | CARRIER FRAME SNAP RING |
| 502711-002 | x | x | - | x | FEED BAR WITH PINCH SCREW CPL. 50578, 502540-002 | 502806 | x | x | x | x | NEEDLE VIBRATING ADJUSTING LEVER |
| 502712 | x | x | x | x | BED SHAFT GEAR CPL. 502519, TWO 1259 | 502811 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK |
| 502713 | x | x | x | x | HOOK DRIVING SHAFT BUSHING CPL. 502533, 502566 | 502812 | x | x | x | x | CARRIER FRAME |
| 502714 | x | x | x | x | HOOK DRIVING SHAFT HELICAL BEVEL GEAR CPL. 502567, TWO 1259 | | | | | | ARM COVER (BACK) |
| 502715 | x | x | x | x | HOOK SHAFT BEVEL GEAR CPL. 502569, TWO 1259 | 502817 | x | x | x | x | ARM COVER (TOP) |
| 502716 | x | x | - | - | BOBBIN CASE CAP CPL. 200592, 201016, 502528, 508530 | | | | | | MACHINE PULLEY CPL. 141566, 141567, 272142 |
| 502717 | x | x | x | x | BOBBIN CASE LATCH LEVER | 502817 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK |
| 502720 | x | x | x | x | KNEE LIFTER ROCK SHAFT HUB CPL. 502591, TWO 500332 | 502818 | x | x | x | x | HINGE BEARING CPL. 502616, 502757 |
| 502723-002 | x | x | x | x | ARM SHAFT WITH NEEDLE BAR CRANK WITH 502927 | 502819 | x | x | x | x | HOOK GEAR BOX VENT CAP |
| 502736 | x | x | x | x | NEEDLE VIBRATING ADJUSTING BRACKET CPL. 502775, 502778, 502780, TWO 502776, TWO 502793 | | | | | | NEEDLE BAR YOKE CONNECTING LINK |
| 502751 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) PLUG | 502820 | x | x | x | x | CARRIER FRAME CPL. 502789, 502805, 502850, 502857, TWO 624 |
| 502752 | x | x | x | x | BED SHAFT BUSHING (CENTER) OIL TUBE PLUG | | | | | | NEEDLE POSITION ADJUSTING ECCENTRIC |
| 502752 | x | x | x | x | BED SHAFT PLUG | 502822 | x | x | x | x | CPL. 502776, 502781, 502793, TWO EACH 500302, 502762 |
| 502754 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT GEAR | | | | | | KNEE LIFTER ROCK FRAME CPL. 502679, 502758, 502786 |
| 502755 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT GEAR CPL. 500301, 502754 | 502823 | x | x | x | x | KNEE LIFTER LIFTING ROD WITH TWO 502830 |
| 502756 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (BACK) | 502824 | x | x | x | x | HOOK DRIVING SHAFT PLUG (FOR UN-USED BED HOLE) |
| 502757 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK HINGE BEARING BUSHING (2) | 502825 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT |
| 502758 | x | x | x | x | KNEE LIFTER ROCK FRAME HINGE STUD | | | | | | BUSHING (FRONT) |
| 502760 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC SHAFT BUSHING (FRONT) PLUG | 502826 | x | x | x | x | FEED DRIVING ROCK SHAFT BUSHING (FRONT) |
| 502761 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC | 502827 | x | x | x | x | ARM COVER (FRONT) CPL. 502828, 502829, TWO 140753 |
| 502762 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SNAP RING (2) | | | | | | ARM COVER (FRONT) |
| 502763 | x | x | x | x | ARM SHAFT BUSHING (CENTER) | 502828 | x | x | x | x | STITCH LENGTH INDICATOR PLATE |
| 502764 | x | x | x | x | OIL GUARD | 502829 | x | x | x | x | KNEE LIFTER LIFTING ROD GRIP RING (2) |
| 502768 | x | x | x | x | NEEDLE BAR YOKE CONNECTING LINK | 502830 | x | x | x | x | FEED DRIVING CONNECTION CARRIER FRAME |
| 502770 | x | x | x | x | ARM COVER (FRONT) GASKET | 502830 | x | x | x | x | SPRING STUD GRIP RING |
| 502771 | x | x | x | x | NEEDLE VIBRATING ECCENTRIC COMPOUND SPLIT PIN (2) | | | | | | ARM SHAFT BUSHING (CENTER) SCREW PLUG |
| 502772 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC REGULATING STUD | 502831 | x | x | x | x | FEED REGULATING SHAFT PLUG (FOR UN-USED HOLE) |
| 502775 | x | x | x | x | NEEDLE VIBRATING ADJUSTING BRACKET | 502832 | x | x | x | x | ARM COVER (BACK) GASKET |
| 502776 | x | x | x | x | NEEDLE VIBRATING ADJUSTING BRACKET STUD (2) | 502833 | x | x | x | x | ARM OIL SHIELD (AERATED PLASTIC) RETAINER |
| 502776 | x | x | x | x | NEEDLE POSITION ADJUSTING ECCENTRIC BUSHING (SMALL) SLIDE BLOCK STUD | 502835 | x | x | x | x | NEEDLE VIBRATING ADJUSTING LEVER |
| 502777 | x | x | x | x | NEEDLE VIBRATING ADJUSTING GUIDE CRANK | | | | | | OIL GUIDE |
| 502778 | x | x | x | x | NEEDLE VIBRATING ADJUSTING GUIDE CRANK CPL. 1147, 502777 | 502836 | x | x | x | x | BED SHAFT CPL. 502752, 502837 |
| | | | | | | 502837 | x | x | x | x | BED SHAFT |
| | | | | | | 502838 | x | x | x | x | BED SHAFT BUSHING (BACK) |
| | | | | | | 502839 | x | x | x | x | FEED DRIVING ECCENTRIC CPL. 449, 500308, 502840 |
| | | | | | | | | | | | FEED DRIVING ECCENTRIC |
| | | | | | | 502840 | x | x | x | x | FEED DRIVING CONNECTION CPL. 502843, 502844, 502847, TWO 502845, FOUR 507063 |
| | | | | | | 502841 | x | x | - | x | MACHINE BASE AND OIL RESERVOIR WITH KNEE LIFTER CPL. 228364, 502583, 502587-002 |
| | | | | | | 502842 | - | x | x | x | 502587-003, 502720, 502882, 502937, 502994, 502996, 502999, 503000, 508501, 508503, 508504, 508516, TWO 508502 |
| | | | | | | | | | | | FEED DRIVING CONNECTION LEVER |
| | | | | | | 502843 | x | x | x | x | FEED DRIVING CONNECTION LINK |
| | | | | | | 502844 | x | x | - | x | FEED DRIVING CONNECTION LEVER HINGE |
| | | | | | | 502845 | x | x | x | x | PIN (2) |
| | | | | | | | | | | | FEED DRIVING CONNECTION CRANK CPL. 1177, 502848 |
| | | | | | | 502847 | x | x | - | x | FEED DRIVING CONNECTION CRANK |
| | | | | | | 502848 | x | x | - | x | |

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